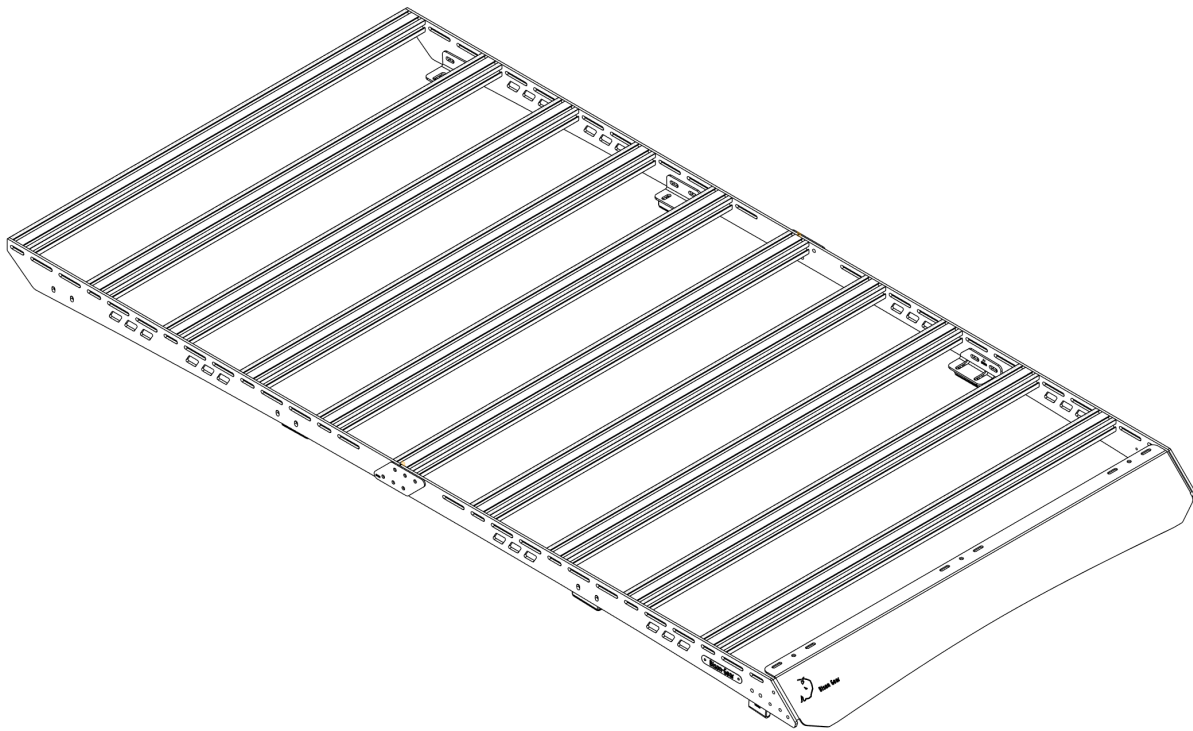




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Lexus GX550 / Toyota LC 250 Roof Rack - standard Installation Guide

RR-GX550-Standard



Before you start

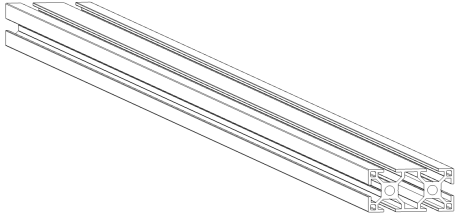
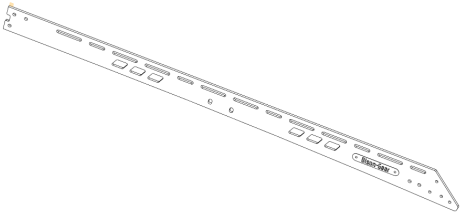
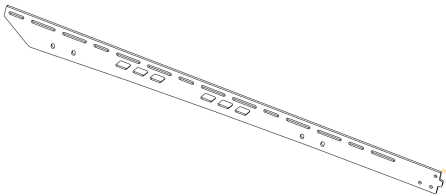
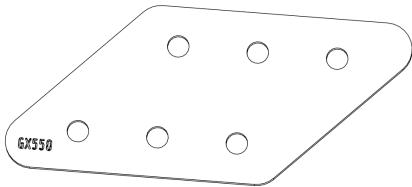
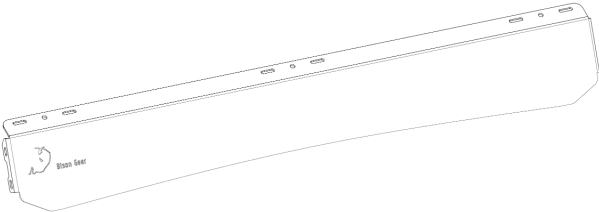
Familiarize yourself with these instructions. Ensure that all listed parts and hardware are present in both packages. Locate a flat surface or floor with a minimum area of **3 x 2.5 meters**.

Gather the required tools. The installation will necessitate the assistance of two adults.

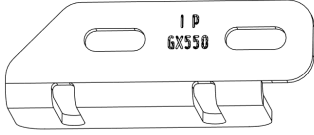
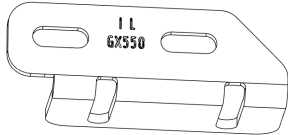
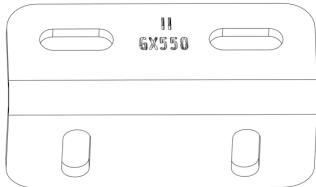
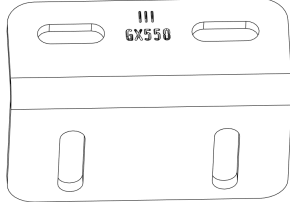

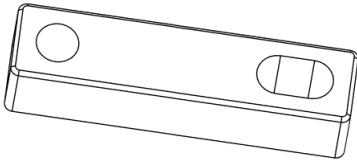


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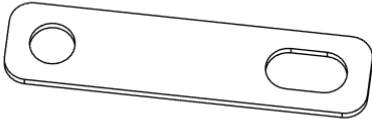


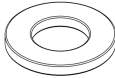

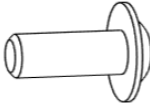
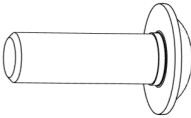
Part list

| LP | PART | QTY | IMAGE |
|----|----------------------------|-----|--|
| 1 | Profile 118 cm | 10 |  |
| 2 | RR-GX550-Front reling | 2 |  |
| 3 | RR-GX550-Back reling | 2 |  |
| 4 | RR-GX550- Connector | 2 |  |
| 5 | RR-GX550-Wind deflector | 1 |  |

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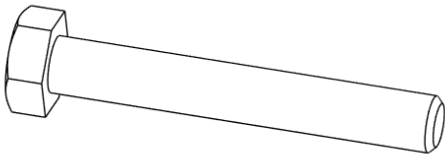
| | | | |
|----|-------------------------------------|---|---|
| 6 | RR-GX550-Front Bracket-Right | 1 |  |
| 7 | RR-GX550-Front Bracket-Left | 1 |  |
| 8 | RR-GX550- Middle roof bracket | 2 |  |
| 9 | RR-GX550-Back bracket | 2 |  |
| 10 | RR-GX550-Front Support | 2 |  |
| 11 | Roof spacer H=20 | 6 |  |



| | | | |
|----|------------------------------------|----|---|
| 12 | Rubber pad | 6 |  |
| 13 | Flange nut M6 DIN 6923 | 4 |  |
| 14 | Flange nut M8 DIN 6923 | 24 |  |
| 15 | Flat washer M8 DIN 126 | 12 |  |
| 16 | Spring washer M8 DIN 127 | 12 |  |
| 17 | Flange Bolt M6x16 ISO 7380-2 | 4 |  |
| 18 | Flange Bolt M8x25 ISO 7380-2 | 64 |  |



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| | | | |
|----|-----------------------|----|--|
| 19 | Bolt M8x55 DIN 933 | 12 |  |
|----|-----------------------|----|--|

List of necessary tools¹:

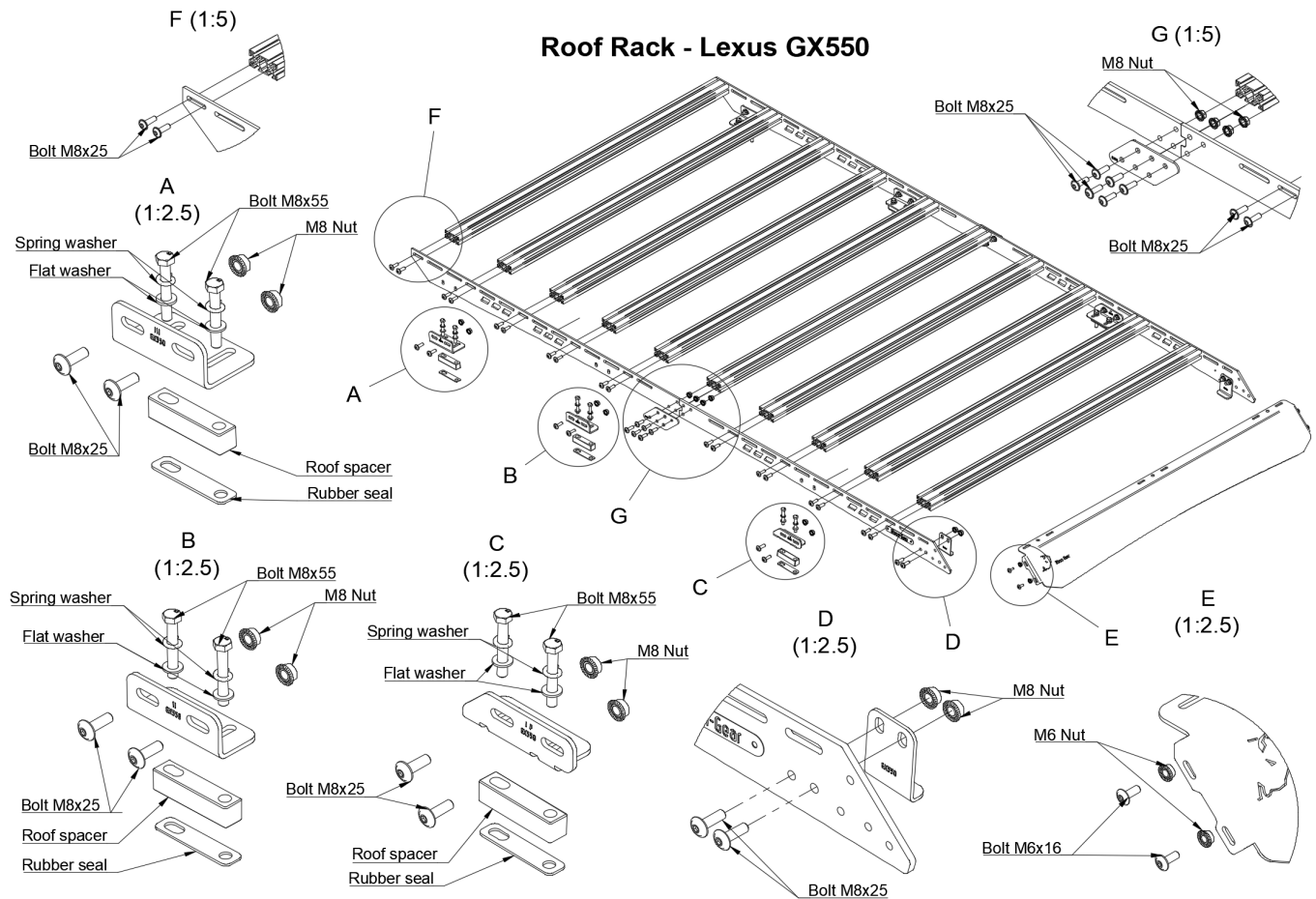
- 5 mm Allen Key (Hex)
- 4 mm Allen Key (Hex)
- 10 mm wrench
- 13 mm wrench

¹ The tools **are not** the part of the set.



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Roof Rack Diagram





Installation:

Before you start to work familiarize with the **Roof Rack Diagram** on **page 6**. There is an exploded view that shows you how to install the roof rack. Follow the steps below to install the roof rack correctly.

1. Assemble the **profiles, rails, connectors** and **wind deflector** together on the ground or other flat space.
2. Pre-screw six bracket (**2 x front brackets, 2 x middle brackets, 2 x back brackets, 2 x front support**) to the construction using M8x25 bolts and M8 nuts.

In the next step you must have assist of **minimum one adult person** who help you place whole construction on the roof. Before you start, prepare **3x rubber pads, 3x roof spacers** and set of fasteners (**M8x55 bolts, flat washers** and **spring washers**).

3. Put the **rubber pads** and **spacers** on the roof and place the roof rack on its.
4. Screw **all the bolts**.

Make sure that everything is mounted properly, and all the bolts are tightened. If it everything is correct, your work is done.

After driving 50km with rack on the roof, check all the bolts and retighten them if necessary.



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Have a good time with Bison Gear products!



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